

# Proposed Amended Rule 1168 Adhesive and Sealant Applications



Working Group Meeting  
March 19, 2014

# Agenda

- Introductions
- Products Compliant with Future Limits
- Proposed Draft Rule Language
  - Definitions
  - Proposed Limits
  - Test Methods
- Draft EA Status Update
- Future Meeting Schedule
- Adjourn



# Products Compliant with Future Limits

- Products already in marketplace
- Relying on accuracy of tech data sheets
- Data copied directly from data sheets
- Requesting feedback on products presented



**CHAPCO® Safe-Set® 154**  
Performance Plus Multi-Purpose Adhesive



MULTI-PURPOSE ADHESIVES

**1. PRODUCT NAME**  
CHAPCO® Safe-Set® 154 Performance Plus Multi-Purpose Adhesive

**2. MANUFACTURER**  
H. B. Fuller Construction Products Inc.  
1105 South Promenade, Ste. 400  
Aurora, IL 60504-6451 U.S.A.  
800.952.2225 Office  
800.952.2368 Fax  
chapco-adhesive.com

**3. DESCRIPTION**  
All CHAPCO® Safe-Set® adhesives are solvent-free, non-flammable, freeze/thaw stable, and nearly odor-free. Safe-Set adhesives can be used where other adhesives might present potential health risks. They are suitable for office buildings, hotels, hospitals, schools, restaurants, and assisted living facilities.

Safe-Set 154 can be used to install carpet and fiber backed sheet goods to all approved subfloors. It's an economical adhesive that enables fast grab and good tack. For use with fiber backed sheet goods and the following backings: Jute, Synthetic Fiber Back, Enhancer Back, and Needle punch carpet from all major manufacturers. Not for use with vinyl back carpet.

**Packaging**  
Four U.S. Gallon pail (15.14 L)  
Product #70-470 (1-1370)

**Coverage**  
For carpet, approximately 10-12 square yards (90-108 square feet) per gallon. For sheet goods, approximately 18-20 square yards (160-180 square feet) per gallon. Coverage will vary with the type of floor covering and job conditions.

**Storage/ Shelf Life**  
Store indoors only. Protect from freezing. Adhesive is freeze/thaw stable to 10°F. Prolonged or repeated freeze/thaw cycles should be avoided. Should adhesive freeze, allow to thaw at room temperature and stir well before using. Maximum shelf life is 1 year from date of manufacture in unopened package.

**Limitations**  
Full cure takes 48-72 hours; the finished installation must be protected from moisture and/or freezing for a minimum of 24 hours. Not for use with vinyl back carpet.

**Cautions**  
Read complete cautionary information printed on product container prior to use. For medical emergency information, call 1-888-853-1758.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about guidelines for the proper use and application of the covered CHAPCO products under normal environmental and working conditions. Because each project is different, H.B. Fuller Construction Products Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.

**4. TECHNICAL DATA**

CHAPCO® Safe-Set® 154 Performance Plus Multi-Purpose Adhesive	
Form	Latex
Consistency	Medium Paste
Shelf Life	One Year, Unopened
Color	Clear
Weight per gallon	11.71 lbs.
Open Time	45-60 Minutes
VOC	0 g/L Calculated

**5. INSTALLATION INSTRUCTIONS**

**Preparation of Surface**  
Use on grade, above grade, or below grade. Safe-Set 154 may be used over structurally sound surfaces of plywood (sealed), hardboard, concrete, and masonry. Use a high quality latex/Portland cement patching compound to fill or level any irregular areas. The floor must be sound, dry, and free from dirt, dust, old adhesive, grease, wax, or other foreign matter. Concrete floors must be fully cured, free from dust, moisture, excessive alkalinity, curing agents, and excessive moisture vapor emissions (3 lbs./1,000 SF/24 hrs.). On and below grade concrete must have a satisfactory moisture barrier beneath the slab.

**Application Instructions**  
The adhesive, floor covering, and room should be maintained at a minimum temperature of 65°F for 48 hours prior to, during, and after installation. For most carpet backings use a 1/8" x 1/8" x 1/8" notched trowel. For deeply textured backings use a 1/8" x 1/8" x 1/8" unnotched trowel. For fiber backed sheet goods use a 1/16" x 1/16" x 1/16" square notched trowel. Apply only that amount of adhesive that can be covered in 45 minutes. That open time will vary with the temperature, humidity, and porosity of the substrate. Check open time periodically by filling a section just laid to be certain there is 100% transfer of adhesive to the back of the floor covering. For best results let the adhesive tack up before installing carpet. After installation, roll sheet goods with a 75-100 lb. roller. For carpet use a carpet core or light weight (25-50 lb.) roller. Restrict heavy foot traffic/rolling loads for at least 24 hours.

**Clean-up**  
Fresh adhesive (less than 8 hours old) can be removed with hot soapy water and wet cloth. Dried adhesive can be removed from carpet with mineral spirits or acetone. For dried adhesive film, use mineral spirits or acetone carefully as these products can compromise the floor finish. Always refer to the material manufacturer for proper dried adhesive removal procedures.

**6. AVAILABILITY AND COST**  
To locate a distributor in your area, please contact:  
phone: 800-832-9002  
website: chapco-adhesive.com

**7. WARRANTY**  
H. B. Fuller Construction Products Inc. offers a limited warranty on this product when installed in accordance with H. B. Fuller Construction Products Inc. printed specifications. Ask your sales associate or call 800-832-9002 for a copy of the limited warranty.

# Category: Adhesive - Architectural Applications – Ceramic Tile Adhesives

Proposed Limit: 20 g/L

Product Name	VOC Content (g/L)	Freeze/Thaw
DuraPro AF0044	1	Product is freeze/thaw stable if frozen not lower than -10°C.
Bostik D-2001 Ultra Premium Mastic	1	Protect from freezing.
Bostik Multi-Purpose Floor and Wall Mastic	1	Protect from freezing.
HB Fuller Chapco SS-88	10	Adhesive is freeze/thaw stable to 10°F. Prolonged or repeated freeze/thaw cycles should be avoided.
HB Fuller Chapco SS-90	5	Adhesive is freeze/thaw stable to 10°F. Prolonged or repeated freeze/thaw cycles should be avoided.
TEC 101	1	Freeze/thaw stable to -10°F (-23°C)

# Category: Adhesive - Architectural Applications – Cove Base

Proposed Limit: 20 g/L

Product Name	VOC Content (g/L)	Freeze/Thaw
Advanced Adhesive Tech AAT-432	0	No data
DAP Cove Base Construction Adhesive	27	5 Cycles
Franklin International Greenchoice Cove Base Adhesive	28	Stable
HB Fuller Chapco Safe-Set 4	10	Adhesive is freeze/thaw stable to 10°F. Prolonged or repeated freeze/thaw cycles should be avoided.
HB Fuller Chapco Safe-Set 400	6	Adhesive is freeze/thaw stable to 10°F. Prolonged or repeated freeze/thaw cycles should be avoided.
HB Fuller TEC 714	5	Freeze/thaw stable to 10°F (-12°C) for a minimum of 5 cycles.
Henry 440	0	Freeze/thaw stable to 10°F (-12°C). Avoid lower temperatures or multiple freeze/thaw cycles.
Johnsonite 960	1	Freeze thaw up to 5 cycles at 20°F (-6.7°C)
PPG Liquid Nails Cove Base Adhesive	10	Yes, minimum of 5 cycles
Red Devil Cove	10	0°F; Passes 5 cycles
WF Taylor Envirotec 2040	12	Freeze-thaw stable to 10°F.
XL Stix 4000	0	Freeze thaw protected to 15° F

# Category: Adhesive - Architectural Applications – Dry Wall and Panel

Proposed Limit: 20 g/L

Product Name	VOC Content (g/L)	Freeze/Thaw
Chem Link Wallsecure	< 20	WallSecure will not freeze.
Eco-Bond Adhesive	0	ECO-BOND will not freeze.
Franklin International Greenchoice Drywall	3	Stable
Grip Rite Drywall Adhesive 750602	3	No data
Liquid Nails DWP-24	32	Passes 5 cycles
Henkel OSI F38	8	No data (solvent based)
Henkel Loctite PL 200	2	Service temperature: 10°F to 170°F
Red Devil Drywall	7	Freeze Thaw Stable

# Category: Adhesive - Architectural Applications – Indoor Flooring\*

Proposed Limit: 20 g/L

Product Name	VOC Content (g/L)	Freeze/Thaw
AAT-335 Double Glue-Down Adhesive	0	Freeze/Thaw Stable
Armstrong S-288	14	Freeze/Thaw Stable
DAP 7079800185	0	Passes 5 Cycles
Flexco 16/86	13	No data
Franklin International 5116	18	Freeze/thaw stable
Henry 130	1	Freeze/thaw stable to 10°F (-12°C). Avoid lower temperatures or multiple freeze/thaw cycles.
Henry 176	4	Freeze/thaw stable to 10°F (-12°C). Avoid lower temperatures or multiple freeze/thaw cycles.
Henry 351	4	Freeze/thaw stable to 10°F (-12°C). Avoid lower temperatures or multiple freeze/thaw cycles.
Henry 377	4	Keep from freezing
Henry 451	3	Freeze/thaw stable to 10°F (-12°C). Avoid lower temperatures or multiple freeze/thaw cycles.
Johnsonite 965	13	Freeze thaw up to 5 cycles at 20°F (-7°C)

\*Includes Indoor Carpet Adhesives

# Category: Adhesive - Architectural Applications – Indoor Flooring (Cont.)

Proposed Limit: 20 g/L

Product Name	VOC Content (g/L)	Freeze/Thaw
Parabond M-2850	0	Freeze thaw stable to 10°F. Protect from Freezing.
Roberts 3095	0	Protect from freezing
Roberts 6700	0	Freeze-Thaw Stability: To -12°C (+10°F) before product is cured.
Shaw 6300	0	Stable for 5 cycles to 10°F.
TEC 700	0	Freeze/thaw stable
TEC 704	0	Freeze/thaw stable
TEC 705	5	Do not allow product to freeze.
TEC 717	0	Freeze/thaw stable
TEC 722	0	Freeze/thaw stable



# Category: Adhesive - Architectural Applications – Multipurpose Construction

Proposed Limit: 20 g/L

Product Name	VOC Content (g/L)	Freeze/Thaw
DAP Beats the Nail All Purpose Construction Adhesive	2	5 cycles
DAP Strongstik Instant Grab Adhesive	12	Passes 5 cycles
Franklin International Greenchoice Heavy Duty Construction Adhesive	7	Stable
HB Fuller Chapco SAFE-SET 154	0	Adhesive is freeze/thaw stable to 10°F. Prolonged or repeated freeze/thaw cycles should be avoided.
HB Fuller Chapco SAFE-SET 355	0	Adhesive is freeze/thaw stable to 10°F. Prolonged or repeated freeze/thaw cycles should be avoided.
Henkel OSI SF450	5	Not damaged by freezing.
Miracle Foamseal F6400-LVR	2	No data
Red Devil Construction Adhesive 0776	7	0°F; Passes 5 cycles
XL Brands Gold Stix	0	Do not allow product to freeze.

# Category: Adhesive - Architectural Applications – Outdoor Floor Covering

Proposed Limit: 20 g/L

Product Name	VOC Content (g/L)	Freeze/Thaw
Bostik D808 Ext Carpet Adh	<1	5 cycles at 10°F
DuraPro AF00038	2	Product is freeze/thaw stable if frozen not lower than -10°C in transit.
Flexco Flex-Tuft Adhesive	17	Material is Freeze Thaw Stable above 10° F (-12° C).
Franklin Titebond Solvent Free Indoor/Outdoor Carpet and Tile Adhesive	14	Unstable
HB Fuller TEC 975	0	Do not allow product to freeze.
Parabond 2850	0	Freeze thaw stable to 10°F. Protect from Freezing.
Roberts 6700	0	To -12°C (+10°F) before product is cured.
Roberts Capitol CA024	0	Protect from freezing
Shaw 6300	0	Stable for 5 cycles to 10°F.
XL Brand Stix 1100	0	Do not allow product to freeze.

# Category: Adhesive - Architectural Applications – Rubber Flooring

Proposed Limit: 20 g/L

Product Name	VOC Content (g/L)	Freeze/Thaw
Bostik Green Fusion	0	Stable
Burke BR-711 Rubber and Vinyl Stair Tread and Tile Adhesive	0	No data
Eco Surfaces E-Grip III	0	Stable
EcoSpray 1300	0	No data
Henry 412	0	Freeze / thaw stable: resists temperature extremes
Johnsonite 140	0	This product is not freeze thaw stable.
RHC 3100 Rubber Tile & Tread Adhesive	0	Material is Freeze Thaw Stable, up to five (5) cycles.
ROPPE ROP500 Spray Adhesive	0	Protect material from freezing
Staticworx StatBond One-Part Acrylic Adhesive	<10	Yes – 5 cycles

# Category: Adhesive - Architectural Applications – Structural Glazing

Proposed Limit: 40 g/L

Product Name	VOC Content (g/L)	Freeze/Thaw
Dow 983	18	No data
Dow 995	30	No data
GE 7700	17	No data
GE SCS 2000	20	No data
GE SSG 4000	37	No data
GE SSG 4600	21	No data
Sika SG 500	2	No data

# Category: Adhesive - Architectural Applications – Structural Wood Member

Proposed Limit: 50 g/L

Product Name	VOC Content (g/L)	Freeze/Thaw
Henkel Loctite PL Premium	45	Not damaged by freezing.
Henkel Loctite PL PR Adv	22	Not damaged by freezing.
BASF Sonneborn Premium Ad	45	Adhesive remains flexible even when stored at freezing temperatures.
<b>Proposed:</b>	<b>50</b>	

# Category: Adhesive - Architectural Applications – Subfloor

Proposed Limit: 20 g/L

Product Name	VOC Content (g/L)	Freeze/Thaw
Akzo Nobel LN-902	17	Passes 5 cycles
Henkel Loctite PL 400 Subfloor	5	Not damaged by freezing.
Henkel OSI SF-450	2	Not damaged by freezing.
Red Devil Subfloor and Deck Adhesive	7	Passes 5 cycles
Vermeister ZeroMono	0	No data
White Lightning WL 6500	23	5 cycles
<b>Proposed:</b>	<b>20</b>	

# Category: Adhesive - Architectural Applications – VCT and Asphalt Tile

Proposed Limit: 20 g/L

Product Name	VOC Content (g/L)	Freeze/Thaw
AAT 367	0	No data
AAT 370	0	Freeze-Thaw Stable to 15°F.
Armstrong S-599	14	Freeze-thaw stable
Armstrong S-700	0	Freeze-thaw stable to 10°F
Burke BR 711	0	No data
DriTac Eco-6200GR	0	No data
HB Fuller Chapco Safe Set 299	3	Adhesive is freeze/thaw stable to 10°F. Prolonged or repeated freeze/thaw cycles should be avoided.
HB Fuller Chapco Safe Set 321	0	Adhesive is freeze/thaw stable to 10°F. Prolonged or repeated freeze/thaw cycles should be avoided.
HB Fuller Chapco Safe Set 730	0	Adhesive is freeze/thaw stable to 10°F. Prolonged or repeated freeze/thaw cycles should be avoided.
HB Fuller Chapco Safe Set 775	0	Adhesive is freeze/thaw stable to 10°F. Prolonged or repeated freeze/thaw cycles should be avoided.
Henry 420 Clear VCT Floor Adhesive	1	Freeze/Thaw Stable to 10°F (-12°C). Avoid lower temperatures or multiple freeze/thaw cycles.
Henry 530	0	No data
RHC 3600 Vinyl Tile & Tread Adhesive	1	Material is Freeze Thaw Stable, up to five (5) cycles.

# Category: Adhesive - Architectural Applications – VCT and Asphalt Tile (Cont.)

Proposed Limit: 20 g/L

Product Name	VOC Content (g/L)	Freeze/Thaw
Roberts 2038	2	Do not freeze
Roberts 2057	0	Roberts 2057 adhesive is freeze-thaw stable at 10°F (-12.2°C) or above and may be permanently damaged if stored below 10°F (-12.2°C).
Staticworx GroundTack	0	Yes – 5 cycles at 0°F
Staticworx StatBond Adhesive	<1	Yes – 5 cycles at 0°F
TEC 006	14	Adhesive is freeze/thaw stable to 10°F (-12°C ). Prolonged or repeated freeze/thaw cycles should be avoided.
TEC 713	0	Freeze/thaw stable to 10°F (-12°C) for a minimum of 5 cycles.
TEC 730	4	Freeze/thaw stable to 10°F (-12°C) for a minimum of 5 cycles.
TEC 744	0	Freeze/thaw stable to 10°F (-12°C) for a minimum of 5 cycles.
VPI 150 Conductive Epoxy Adhesive	0	No data
VPI 165 Acrylic Conductive Adhesive	0	No data
WF Taylor Envirotec 2033	23	Freeze/thaw stable to 10° F
WF Taylor MS Plus	Negligible	Freeze/thaw stable to 10° F
XL Brands Stix 5600	0	No data



# Category: Adhesive - Architectural Applications – Wood Flooring

Proposed Limit: 20 g/L

Product Name	VOC Content (g/L)	Freeze/Thaw
AAT Problemsolver EW	11	Freeze Thaw Stability 15-20°F
APAC 979	15	Protect containers from freezing in transit and storage.
APAC 999	20	Protect containers from freezing in transit and storage.
DriTac 1001 All in One	0	No data
HB Fuller 244	16	Protect from freezing
HB Fuller Chapco 266	30	Stable
Henry 1171 N	25	Freeze/Thaw Stable to 10°F (-12°C). Avoid low temperatures or multiple freeze/thaw cycles
Shaw 4051	0	No data
TEC Multi-Powered Wood Flooring Adhesive	30	Stable
TEC Woodlock	0	Freeze/thaw stable to 10°F (-12°C) for a minimum of 5 cycles
USG Durock Wood Flooring Adhesive	2	Do not freeze
Vermeister Monosil	0	No data
WF Taylor 2020 Wood Master Engineered Floor Adhesive	19	Freeze thaw stable to 10°F (-12.22°C). Avoid multiple freeze thaw cycles.
WF Taylor Meta-Tec MS-Plus	0	While this adhesive is freeze-thaw stable it is necessary to protect it from freezing.

# Category: Adhesive - Architectural Applications – Single Ply Roof Membrane

ADHESIVE	TYPE	VOC g/L	Contains TBAC	Temp Restrictions	EPDM	TPO	PVC
Carlisle Low VOC Bonding Adhesive	SOLVENT	<250*	Y	40°F+	X	X	
Carlisle Aquabase 120	WATER	<10	N	40°F+	X	X	
Carlisle Low VOC Bonding Adhesive 1168	SOLVENT	<250	N	No data	X	X	
Carlisle FAST Adhesive**	REACTIVE	<100	N	25°F+	X	X	X
Carlisle Sure-Flex PVC HydroBond Water-Based Adhesive	WATER	121	N	40°F+			X
Carlisle Sure-Flex Low VOC PVC Adhesive	SOLVENT	<250*	N	No data			X
Flex Fleeceback Substrate Adhesive	water	<100	N	40°F+		X	X
Flex FB Low Rise Foam Adhesive**	reactive	<100	N	40°F+	X	X	X
Flex WB 7008 Lamination Adhesive	water	<100	N	40°F+		X	X
Flex LA 432M Bonding Adhesive	solvent	<250*	Y	40°F+			X
Flex Low Voc TPO Bonding Adhesive	solvent	<250*	Y	No data		X	
Flex HE903 Low VOC Modified Bitumen Adhesive	solvent	<250*	Y	No data			
Firestone Single Ply LVOC Bonding Adhesive 1168	SOLVENT	<250	N	45°F+	X	X	
Firestone Single Ply LVOC Bonding Adhesive	SOLVENT	<250*	Y	No data	X	X	
Firestone XR Bonding Adhesive	SOLVENT	206	N	No data		X	
Firestone XR Stick**	reactive	13	N	40°F+		X	
Firestone Water Based Bonding Adhesive	WATER	<100	N	40°F+	X	X	
Firestone ISO Stick (XR Stick)**	reactive	<100	N			X	
Firestone ISO Spray S	reactive	54	Y	40°F+		X	
JM PVC Membrane Adhesive Low VOC	SOLVENT	199	N	40°F+			X
JM PVC Membrane Adhesive Water Based	WATER	179	N	50°F+			X
JM Roofing System Urethane Adhesive**	REACTIVE	0	N	40°F+	X	X	X
JM TPO Membrane Adhesive Low VOC	SOLVENT	<250	N	40°F+		X	
JM TPO Membrane Adhesive Water Based	WATER	<100	N	50°F+		X	
JM EPDM Membrane Adhesive Low VOC	SOLVENT	<250*	Y	40°F+	X		
JM EPDM Membrane Adhesive Water Based	WATER	<100	N	50°F+	X		
Sika Sarnacol 2121	WATER	120	N	40°F+			X
GAF EverGuard TPO Low VOC Bonding Adhesive	SOLVENT	292	N	40°F+		X	
GAF Everguard WB bonding Adhesive	WATER	<20	N	40°F+		X	X
GAF Everguard Low VOC PVC Bonding Adhesive (universal)	SOLVENT	199	N	No data			X
GAF Olybond 500 Adhesive Fastener**	REACTIVE	<100	N	40°F+		X	X
Seaman/Fibertite FTR 190e	SOLVENT	199	N	40°F+			X
Seaman/Fibertite FTR 290	SOLVENT	299	N	40°F+			X
Seaman/Fibertite FTR 490	WATER	153	N	40°F+			X
Durolast SB IV Adhesive	SOLVENT	199	N	40°F+			X
Durolast WB II Adhesive	WATER	179	N	50°F+			X
Durolast Duro-Fleece CR20	REACTIVE	68	N	40°F+			X
Durolast Duro-Fleece Membrane Adhesive	REACTIVE	<100	N	40°F+			X
Tremco TPA LV Single Ply Bonding Adhesive	SOLVENT	199	N	40°F+			X
Tremco TPO LV Single Ply Bonding Adhesive	SOLVENT	242	N	40°F+		X	
Tremco Fleece Back WB Bonding Adhesive	WATER	194	N	45°F+			X
Tremco Tremply HP 4510 Adhesive WB	WATER	17	N	45°F+			

\*No specific VOC data provided

\*\* Fleece-backed membrane use only

# Category: Adhesive - Architectural Applications – Single Ply Roof Membrane

Proposed Limit: 100 g/L

ADHESIVE	TYPE	VOC g/L	Contains TBAC	Temp Restrictions*	EPDM	TPO	PVC
JM Roofing System Urethane Adhesive**	Reactive	0	N	40°F+	X	X	X
Firestone XR Stick**	Reactive	13	N	40°F+		X	
Tremco Tremply HP 4510 Adhesive WB	Water	17	N	45°F+			
Firestone ISO Spray S	Reactive	54	Y	40°F+		X	
Durolast Duro-Fleece CR20	Reactive	68	N	40°F+			X
Carlisle Aquabase 120	Water	<10	N	40°F+	X	X	
Carlisle FAST Adhesive**	Reactive	<100	N	25°F+	X	X	X
Flex Fleeceback Substrate Adhesive	Water	<100	N	40°F+		X	X
Flex FB Low Rise Foam Adhesive**	Reactive	<100	N	40°F+	X	X	X
Flex WB 7008 Lamination Adhesive	Water	<100	N	40°F+		X	X
Firestone Water Based Bonding Adhesive	Water	<100	N	40°F+	X	X	
Firestone ISO Stick (XR Stick?)**	Reactive	<100	N			X	
JM TPO Membrane Adhesive Water Based	Water	<100	N	50°F+		X	
GAF Everguard WB bonding Adhesive	Water	<20	N	40°F+		X	X
JM EPDM Membrane Adhesive Water Based	Water	<100	N	50°F+	X		
GAF Olybond 500 Adhesive Fastener**	Reactive	<100	N	40°F+		X	X
Durolast Duro-Fleece Membrane Adhesive	Reactive	<100	N	40°F+			X

\*Similar to solvent-based products

## Category: Adhesive - Architectural Applications – Single Ply Roof Membrane (Mod Bit only)

Proposed Limit: 100 g/L

Adhesive	Type	VOC g/L	Temp Restrictions
Firestone LiquiGard Adhesive (Parts A and B)	Reactive	0	45°F+
Johns Manville MBR Bond Adhesive	Reactive	0	50°F+
Tremco BURmastic Adhesive SF	Reactive	<40	No data
Tremco FAS-n-FREE	Reactive	<20	45°F+
Siplast SFT Adhesive	Reactive	<100	40°F+
Soprema COLPLY EF Adhesive	Reactive	32	50°F+

# Category: Adhesive - Architectural Applications – Other Roof Adhesives

Proposed Limit: 100 g/L

Product Name	VOC Content (g/L)	Temperature Restriction
Elite 100% Solids Insulation Adhesive	<20	45°F+
Tremco Polyroof SF	<20	50°F+
Firestone LiquiGard Adhesive (Parts A and B)	0	45°F+
Johns Manville MBR Bond Adhesive	0	50°F+
Tremco BURmastic Adhesive SF	<40	No data
Tremco FAS-n-FREE	<20	45°F+
Siplast SFT Adhesive	<100	40°F+
Soprema COLPLY EF Adhesive	32	50°F+
Tremco Premium III	0	40°F+
Tremco Premium IV	0	50°F+

# Category: Sealant - Architectural Applications – Foam Sealant

**Proposed Limit: 200 g/L (2015); 20 g/L (2018)**

Product Name	VOC Content (g/L)	Aerosol
Canadian Industrial Distributors One-Component Polyurethane Cylinder Foam	20	Yes
Clayton Touch n Foam	155	Yes
DOW Froth Pak	< 20	No
Fomo Handifoam 40	0	Yes
Fomo Straw Foam Sealant	165	Yes
Hilti CF812	2	Yes
Honeywell Enovate	206	Yes
Icynene LD50	0	No
ITW TACC Miracle FoamSeal 2100A	< 1	No
ITW TACC Miracle FoamSeal F6400 LVR	< 1	No
Owens Corning ProPink One	206	Yes
Red Devil Foam & Fill Minimal Expanding	150	Yes
Red Devil Foam & Fill Triple Expanding	150	Yes
Tiger Foam	0	No

# Category: Sealant - Architectural Applications – Other Roof Sealant

Proposed Limit: 100 g/L

Product Name	VOC Content (g/L)	Immediately Water-Resistant
DAP Premium Polyurethane Roof & Flashing Sealant	36	No
Chem Link M-1	< 20	No
DeWitt's 617 Clear Roof and Construction Sealant	14	No
Epmar Flexible Seal 60	> 300	Yes
Franklin International Titebond WeatherMaster Metal Roof Sealant	28	No
Geocel 2300 CPW	> 300	Yes
Henry 900	5	No
Henry 925B	5	No
Loctite PL Polyurethane Roof & Flashing Sealant	35	No
Red Devil RD 3000 Blacktop & Roof Repair Sealant	35	No
Sashco Through the Roof	300	Yes
Seaman FTR 101	82	No
Tremco Reglet Joint Sealant 30	53	No
Tremco TremSEAL Pitch Pocket Sealer	0	No

# Category: Sealant - Architectural Applications – Single Ply Roof Membrane Sealant

**Proposed Limit: 100 g/L**

Product Name	Technology	VOC Content (g/L)	Notes
Carlisle Sure-Seal 2 Part Pourable Sealer	Reactive	<100	Substrates must be primed
Carlisle Universal Single Ply Sealant	Reactive	<100	
Carlisle Sure-Seal One Part Pourable Sealer	Reactive	<100	Substrates must be primed
Carlisle White One Part Pourable Sealer	Reactive	<100	EPDM/TPO Substrates must be primed
Firestone Pourable Sealant S-10	Reactive	<100	
Firestone FillGard Pourable Sealer	Reactive	<100	
Firestone FillGard M Pourable Sealer	Reactive	<100	
JM EPDM/PVC Pourable Sealer	Reactive	<100	
JM TPO Pourable Sealer	Reactive	<100	
Sika Sarnafiller (Chemlink Pro Pack)	Reactive	<100	
Sika Sikaflex - 11FC	Reactive	<100	Substrates must be primed
Sika Sikaflex - 1a	Reactive	<100	
GAF EverGuard Grey Pourable Sealant (A and B)	Reactive	<100	
Seaman FTR 101	Reactive	<100	
Durolast DURO-CAULK PLUS	Reactive	<100	
Durolast Pitch-Pan Filler	No data	<100	
			VOC Method ASTM D3960 (Not D2369) / May require use of primer or toluene wipe
Tremco TremSeal S	Reactive	<100	
Tremco TremSeal Pitch Pocket Sealer	Reactive	<100	May require use of primer
Tremco SOLARGARD Seam Sealer	Reactive	<100	
Mule-Hide Universal Single-Ply Sealant	Reactive	<100	
Mule-Hide Pourable Sealer	Reactive	<100	Substrates must be primed
Mule-Hide One-Part Pourable Sealer	Reactive	<100	Substrates must be primed



# Category: Sealant - Architectural Applications – All Other Architectural Sealants

Proposed Limit: 50 g/L

Product Name	VOC Content (g/L)
BASF MasterSeal NP 100	29
BOSS 370 HVAC/R Silicone Sealant	29
Chem Link Clear General Purpose Sealant	14
C.R. Laurence M66	9
Color Rite ASC	22
DAP Alex Plus Clear	44
Franklin International Titebond All Purpose	14
Franklin International Titebond Multi-Purpose 100% Silicone	29
Kel Kem Red Hi Temp Silicone	32
Mapeflex P1	25
Mapeflex P1 SL	30
Mapei Planibond JF	36
Henkel OSI Greenseries Urethane Sealant	5
Henkel OSI Greenseries Flameseal	33
Henkel OSI Greenseries SC-175	45
Project 1 6000-6500	28
Surebond SB-188	30
TEC 155	29
TEC AccuColor Sanded Siliconized Acrylic Caulk	12
White Lightning MaXimus Paintable Polymer	< 30
White Lightning 3006	45

# Category: Sealant - Roadway Sealant

Proposed Limit: 50 g/L

Product Name	VOC Content (g/L)
DAP Blacktop VOC – Compliant Filler and Sealer	0
Enviroseal LAS-320-HD	< 25
Franklin International Concrete Repair	21
Franklin International Titebond Blacktop Repair	21
Henkel Loctite PL Concrete Crack Sealant	43
Mapei Planiseal RapidJoint 15	28
Red Devil Blacktop Driveway Repair	18
Red Devil Blacktop Repair - Acrylic	20
White Lightning Concrete Driveway Repair	14

# Definitions

- **Clear, Paintable and Immediately Water-Resistant Sealant**
  - Included in proposed rule
  - Very similar to CARB definition
- **Ambient Reactive Cured Adhesive**
  - Will include pending approval of modification to SCAQMD Method 316B



# Issues

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- **Low limits subject to freeze/thaw issues**
  - Disagree. Low-VOC products currently available.
- **Static Dissipative Tile Adhesive needs 50 g/L limit**
  - Pending. Reviewing available low-VOC alternatives.
- **Clear, paintable, water-resistant sealant requires special limit**
  - Proposing interim limit for clear, paintable, immediately water-resistant architectural sealants
- **Structural Wood Membrane Adhesive should be 50 g/L**
  - Agree. Limited products on the market; proposed limits revised to reflect market availability.
- **Aerosol VOC limits should be in weight percent**
  - Requesting working group input on appropriate format

# VOC Limits (Roofing)

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- Products already meet proposed limits for all roof types
- Extending effective dates to 2018
  - Allows for two years reformulation and 18 months certification
- Clear, paintable, water-resistant sealant will have same limit as other roof sealants
  - Need for immediately water-resistance beyond just clear and paintable products

# Test Methods

- Include test method(s) for emerging technologies
  - Including Appendix A to Subpart PPPP of 40 CFR Part 63
  - Reviewing recently providing method for reactive products not covered by M316B



# CEQA Status Update

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# Tentative Schedule

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- Working Group meetings April
- Report to Stationary Source Committee April 2014
- Public Hearing June 2014

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